

User's Manual Pub. 0300266-01 Rev. A

Point IO™ 4 Universal Analog Input Module

Catalog Number: 1734sc-IF4U



Important Notes

1. Please read all the information in this owner's guide before installing the product.
2. The information in this owner's guide applies to hardware Series A and firmware version 1.00 or later.
3. This guide assumes that the reader has a full working knowledge of the relevant processor.

Notice

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PREFACE

Read this preface to familiarize yourself with the rest of the manual. This preface covers the following topics:

- Who should use this manual
- How to use this manual
- Related publications
- Conventions used in this manual
- Rockwell Automation support

Who Should Use This Manual

Use this manual if you are responsible for designing, installing, programming, or troubleshooting control systems that use Allen-Bradley I/O and/or compatible controllers, such as CompactLogix and ControlLogix.

How to Use This Manual

As much as possible, we organized this manual to explain, in a task-by-task manner, how to install, configure, program, operate and troubleshoot a control system using the 1734sc-IF4U.

Related Documentation

The table below provides a listing of publications that contain important information about Allen-Bradley PLC systems.

<i>For</i>	<i>Refer to this Document</i>	<i>Allen-Bradley Pub. No.</i>
A description and overview of the 1734 and 1734D series POINT I/O modules and compatible control platforms. Also includes an overview of how to specify a POINT I/O system.	POINT I/O Selection Guide	1734-SG001
Information about how to install the 1734-EP24DC, Series B POINT I/O 24V dc Expansion Power Supply.	Expansion Power Supply Installation Instructions	1734-IN058
Information about how to install 1734-TB and -TBS POINT I/O Wiring Base Assemblies	Wiring Base Assembly Installation Instructions	1734-IN511
Information about how to install 1734-TB3 and -TB3S POINT I/O Wiring Base Assemblies.	Wiring Base Assembly Installation Instructions	1734-IN013

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Conventions Used in This Manual

The following conventions are used throughout this manual:

- Bulleted lists (like this one) provide information not procedural steps.
- Numbered lists provide sequential steps or hierarchical information.
- *Italic* type is used for emphasis
- **Bold** type identifies headings and sub-headings



- Attention Are used to identify critical information to the reader

Chapter 1

Module Overview

The 1734sc-IF4U module has four analog input channels that support current, voltage, RTD, resistance and thermocouple input types. This chapter includes information about:

- General description
- Input types
- Data Formats
- Filter frequencies
- Hardware Features
- System overview and module operation

Section 1.1 General Description

The IF4U module digitally converts and stores analog data for each configured input. Each input channel can be independently configured for input type, data format and filter frequency.

Section 1.2 Input Types

The IF4U module supports the following input types.

Table 1-1 (Input Types)

Input Type	Range
E Type Thermocouple	-270 to 1000 °C (-454 to 1832 °F)
J Type Thermocouple	-210 to 1200 °C (-346 to 2192 °F)
K Type Thermocouple	-270 to 1370 °C (-454 to 2498 °F)
T Type Thermocouple	-270 to 400 °C (-270 to 752 °F)
100 Ω Pt α 0.385	-200 to 850 °C (-328 to 1562 °F)
1000 Ω Pt α 0.385	-200 to 850 °C (-328 to 1562 °F)
100 Ω Pt α 0.3916	-200 to 630 °C (-328 to 1166 °F)
1000 Ω Pt α 0.3916	-200 to 630 °C (-328 to 1166 °F)
Resistance	0 to 3000 Ω
Voltage	+/- 50 mV
	+/- 100 mV
	+/- 1 V
	0 to 5V
	1 to 5V
	+/- 10V
	0 to 10V
Current	4 to 20 mA
	0 to 20 mA
CJC	-25 to 85 °C

Section 1.3 Data Formats

For each channel the data can be configured for:

- Engineering Units x1
- Engineering Units x10
- Scaled-for-PID
- Raw/proportional counts

Section 1.4 Filter Frequencies

The module uses a notch filter to provide noise rejection for each input channel. The filter for each channel is programmable allowing you to select from 4 different filter options:

- 4.17 Hz
- 16.7 Hz
- 62 Hz
- 470 Hz

Section 1.5 Hardware Features

Channels are wired as differential inputs.

Module configuration is done via the controller's programming software. The module configuration is stored in the memory of the controller. Refer to your controller's user manual for more information. The illustration below shows the module's hardware features.

Figure 1

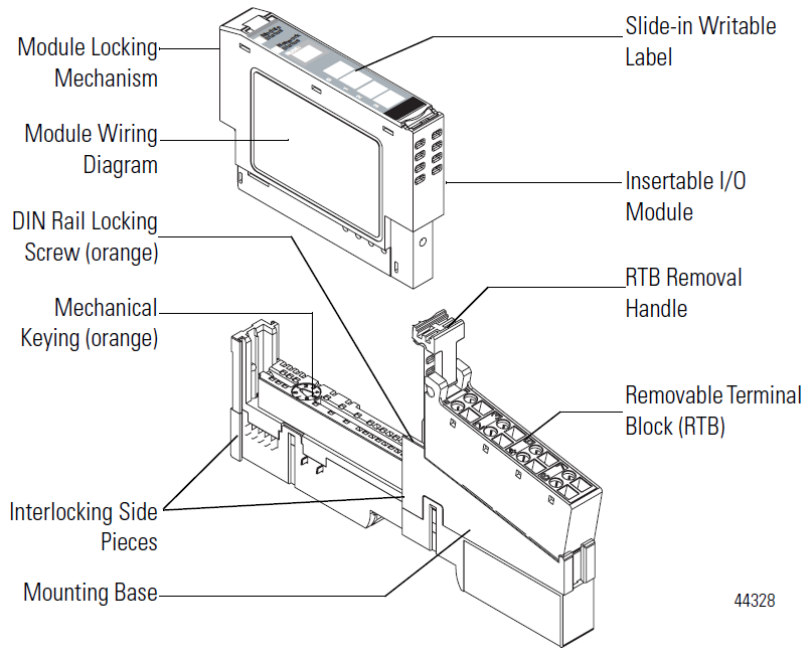
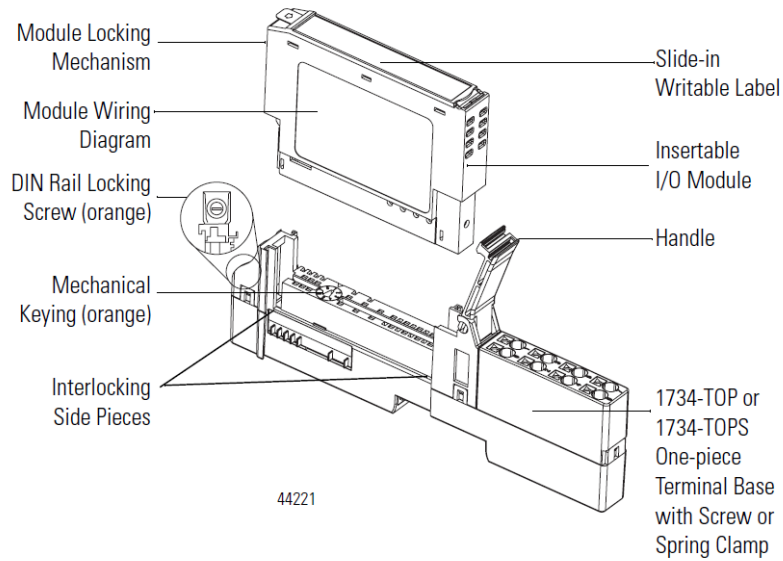


Figure 2



1.5.1 LED Indicators

The 1734 analog HART module uses several LEDs to show operational status. The status LEDs are defined below:

Table 1-2 (LED Status Indicators)

Indicator	State	Description
Module Status	Off	No power applied to device
	Solid Green	Device operating normally

Indicator	State	Description
	Flashing Green	Device needs commissioning due to configuration missing, incomplete, or incorrect. NOTE: The module always sets default values for invalid configurations. Therefore, this status will not be shown.
	Flashing Red	Not used with this module.
	Solid Red	Recoverable fault. ADC communications fault, or backplane communications error.
	Flashing Red/Green	Device is in self-test mode. This is only used during factory test and power-up.
Channel Status	Off	Channel disabled. Will remain off after power-up until connection established. Analog processing will not take place if no connection is made.
	Solid Green	Normal (channel scanning inputs)
	Flashing Green	Calibration mode.
	Solid Red	Major channel fault. ADC communications fault. Analog values will remain at current state until fault has recovered.
	Flashing Red	Channel at end of range
	Flashing Red/Green	Displayed during power-up.
Network Status	Off	Device not powered/Not online.
	Solid Green	Device operational AND online AND connected.
	Flashing Green	Device operational AND online but not connected. -OR- Device online AND device needs commissioning.
	Flashing Red	Minor fault AND/OR connection timeout AND/OR no network power.
	Solid Red	Critical fault OR critical link failure.
	Flashing Red/Green	Communication faulted and received an identify comm fault request - long protocol. Also displayed during power-up.

Section 1.6 System Overview

The module communicates to the controller via a 1734 Control Net, Device Net or Ethernet adapter. The module receives 5 and 24V dc power through the bus interface.

1.6.1 Module Power-up

At power-up, the module performs a check of its internal circuits, memory, and basic functions. If no faults are found during power-up diagnostics, the module status LED is turned on.

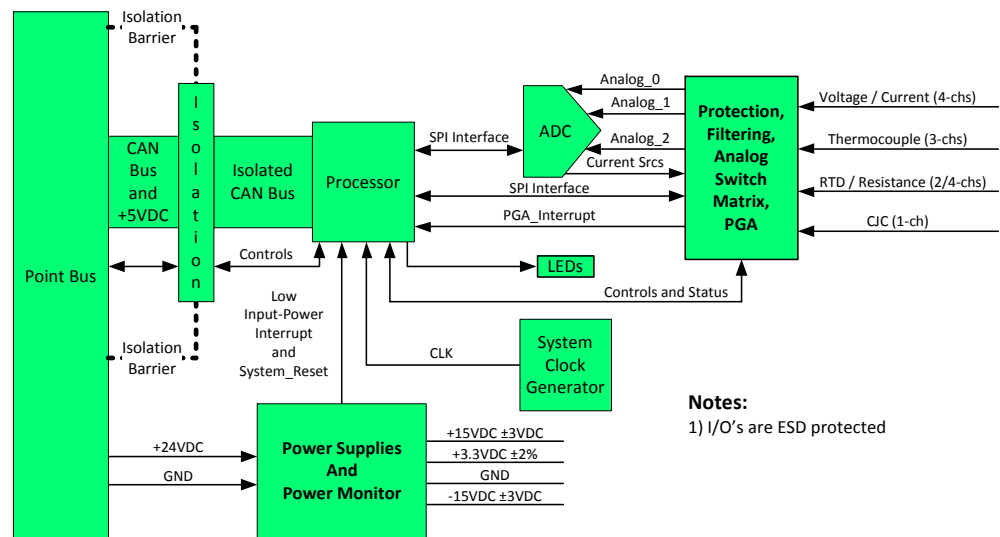
After power-up checks are complete, the module waits for valid channel configuration data. If an invalid configuration is detected, the module will generate a PLC fault. Once a channel is properly configured and enabled, it continuously converts the input data to a value within the range selected for that channel.

1.6.2 Module Operation

The 1734sc-IF4U module provides four independent analog input channels. Each channel includes four selectable filter settings and can be configured for voltage, thermocouple, current, resistance or RTD input types.

The 1734sc-IF4U module utilizes a 20-bit Sigma-Delta ADC (Analog to Digital Converter) to achieve 18-bit resolution. Inputs to the ADC are first multiplexed through analog switches then buffered by a precision, low offset and drift, programmable gain amplifier. The ADC also provides the programmable current source used in resistive measurements.

The 1734sc-IF4U plug-in module communicates over its isolated CAN Bus interface through the module backplane. The 1734 network adapter then communicates to the PLC controller. See the block diagram below.



Chapter 2

Installation and Wiring

This chapter will cover:

- Compliance to European union directives
- Power requirements
- General considerations
- Mounting
- Field wiring connections

Section 2.1 Compliance to European Union Directives

This product is approved for installation within the European Union and EEA regions. It has been designed and tested to meet the following directives.

2.1.1 EMC Directive

The 1734sc-IF4U module is tested to meet Council Directive 89/336/EEC Electromagnetic Compatibility (EMC) and the following standards, in whole or in part, documented in a technical construction file:

- IEC 61000-6-4 Electromagnetic compatibility (EMC) - Part 6-4: Generic standards - Emission standard for industrial environments
- IEC 61000-6-2 Electromagnetic compatibility (EMC) – Part 6-2: Generic standards – Immunity for industrial environments

This product is intended for use in an industrial environment.

2.1.2 Low Voltage Directive

This product is tested to meet Council Directive 73/23/EEC Low Voltage, by applying the safety requirements of EN 61131-2 Programmable Controllers, Part 2 – Equipment Requirements and Tests. For specific information required by EN61131-2, see the appropriate sections in this publication, as well as the following Allen-Bradley publications:

- *Industrial Automation, Wiring and Grounding Guidelines for Noise Immunity*, publication 1770-4.1
- *Automation Systems Catalog*, publication B113

Section 2.2 Power Requirements

The module receives power through the bus interface from the +5V dc/+24V dc system power supply. The maximum current drawn by the module is shown in the table below.

5 VDC	24 VDC
15 mA (max)	20 mA (max)

Use the table below to determine the maximum number of IF4U modules that can be installed in a MicroLogix system.

Section 2.3 General Considerations

1734 I/O is suitable for use in an industrial environment when installed in accordance with these instructions. Specifically, this equipment is intended for use in clean, dry environments Pollution degree 2¹ and to circuits not exceeding Over Voltage Category II²(IEC 60664-1)³.

2.3.1 Hazardous Location Considerations

This equipment is suitable for use in Class I, Division 2, Groups A, B, C, D or non-hazardous locations only. The following WARNING statement applies to use in hazardous locations.



EXPLOSION HAZARD

- **Substitution of components may impair suitability for Class I, Division 2.**
- **Do not replace components or disconnect equipment unless power has been switched off or the area is known to be non-hazardous.**
- **Do not connect or disconnect components unless power has been switched off or the area is known to be non-hazardous.**
- **This product must be installed in an IP54 rated enclosure.**
- **All wiring must comply with N.E.C. article 501-4(b).**

¹ Pollution Degree 2 is an environment where, normally, only non-conductive pollution occurs except that occasionally a temporary conductivity caused by condensation shall be expected.

² Over Voltage Category II is the load level section of the electrical distribution system. At this level transient voltages are controlled and do not exceed the impulse voltage capability of the product's insulation.

³ Pollution Degree 2 and Over Voltage Category II are International Electrotechnical Commission (IEC) designations.

2.3.2 Prevent Electrostatic Discharge



Attention

Electrostatic discharge can damage integrated circuits or semiconductors if you touch analog I/O module bus connector pins or the terminal block on the input module. Follow these guidelines when you handle the module:

- Touch a grounded object to discharge static potential.
- Wear an approved wrist-strap grounding device.
- Do not touch the bus connector or connector pins.
- Do not touch circuit components inside the module.
- If available, use a static-safe work station.
- When it is not in use, keep the module in its static-shield bag.

2.3.3 Remove Power



Attention

Remove power before removing or inserting this module. When you remove or insert a module with power applied, an electrical arc may occur. An electrical arc can cause personal injury or property damage by:

- Sending an erroneous signal to your system's field devices, causing unintended machine motion
- Causing an explosion in a hazardous environment

Electrical arcing causes excessive wear to contacts on both the module and its mating connector and may lead to premature failure.

2.3.4 Selecting a Location

Reducing Noise

Most applications require installation in an industrial enclosure to reduce the effects of electrical interference. Analog inputs are highly susceptible to electrical noise. Electrical noise coupled to the analog inputs will reduce the performance (accuracy) of the module. Group your modules to minimize adverse effects from radiated electrical noise and heat. Consider the following conditions when selecting a location for the analog module.

Position the module:

- Away from sources of electrical noise such as hard-contact switches, relays, and AC motor drives
- Away from modules which generate significant radiated heat. Refer to the module's heat dissipation specification.

In addition, route shielded, twisted-pair analog input wiring away from any high voltage I/O wiring.

Section 2.4 Mounting

2.4.1 Before You Begin

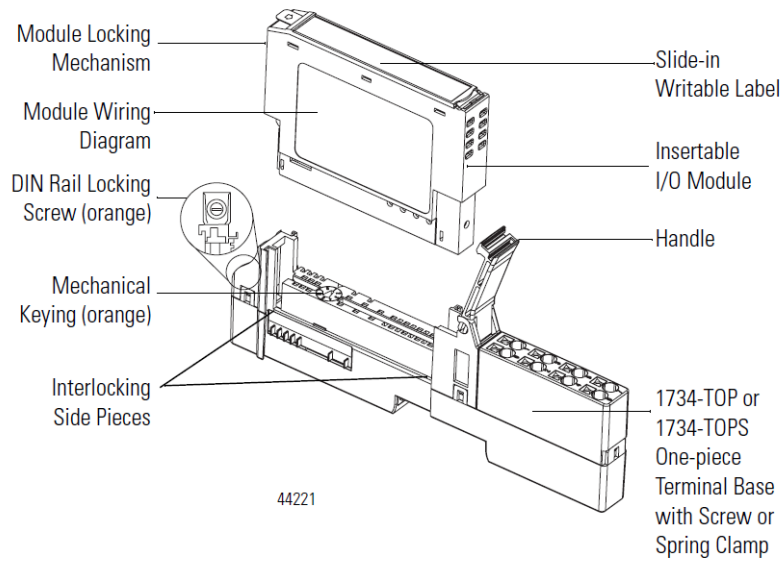
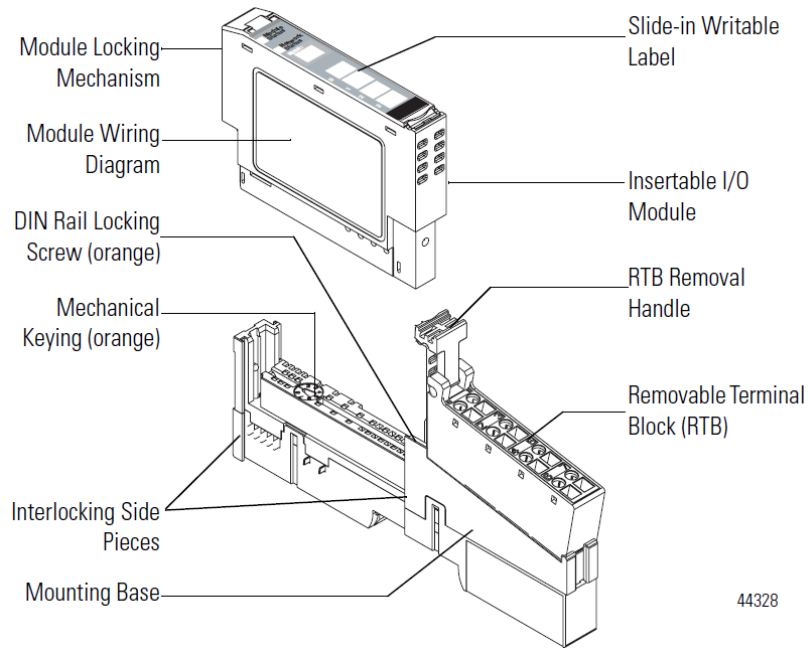
Note that this series C product can be used with the following:

- ControlNet and EtherNet/IP adapters ONLY, using RSLogix 5000 software, version 11 or later

See the figures to familiarize yourself with major parts of the module, noting that the

wiring base assembly is one of the following:

- 1734-TB or 1734-TBS POINT I/O two-piece terminal base, which includes the 1734-RTB removable terminal block and 1734-MB mounting base
- 1734-TOP or 1734-TOPS POINT I/O one-piece terminal base



2.4.2 Install Mounting Base



Attention

During panel or DIN rail mounting of all devices, be sure that all debris (metal chips, wire strands, etc.) is kept from falling into the module. Debris that falls into the module could cause damage when power is applied to the module.

To install the mounting base on the DIN rail, proceed as follows:

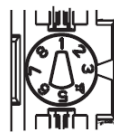
- 1.) Position the mounting base vertically above the installed units (adapter, power supply or existing module).
- 2.) Slide the mounting base down allowing the interlocking side pieces to engage the adjacent module or adapter.
- 3.) Press firmly to seat the mounting base on the DIN rail. The mounting base will snap into place.
- 4.) To remove the mounting base from the DIN rail, remove the module, and use a small bladed screwdriver to rotate the base locking screw to a vertical position. This releases the locking mechanism. Then lift straight up to remove.

2.4.3 Install the I/O Module

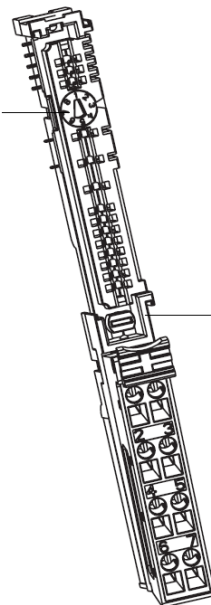
The module can be installed before, or after base installation. Make sure that the mounting base is correctly keyed before installing the module into the mounting base. In addition, make sure the mounting base locking screw is positioned horizontal referenced to the base.

1734-TB Base

Turn the keyswitch to align the number with the notch. Notch position 3 is shown.



44009



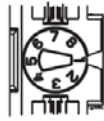
Be sure the DIN-rail locking screw is in the horizontal position.

44229

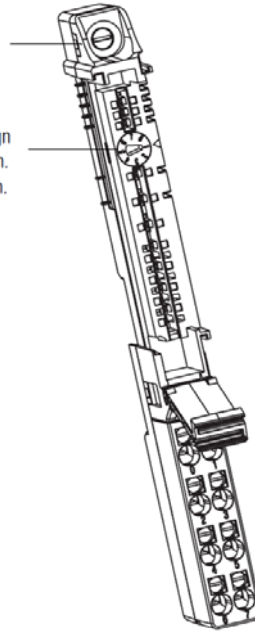
1734-TOP Base

Be sure the DIN-rail locking screw is in the horizontal position.

Turn the keyswitch to align the number with the notch. Notch position 1 is shown.



44325



44228

- 1.) Using a bladed screwdriver, rotate the key switch on the mounting base clockwise until the number required for the type of module being installed aligns with the notch in the base.
- 2.) Make certain the DIN rail locking screw is in the horizontal position. (You cannot insert the module if the locking mechanism is unlocked.)
- 3.) Insert the module straight down into the mounting base and press to secure. The module will lock into place.

2.4.4 Install the Removable Terminal Block (RTB)

A removable terminal block is supplied with your wiring base assembly. To remove the terminal block, pull up on the RTB handle. This allows the mounting base to be removed and replaced as necessary without removing any of the wiring. To reinsert the removable terminal block, proceed as follows.

- 1.) Insert the end opposite the handle into the base unit. This end has a curved section that engages with the wiring base.
- 2.) Rotate the terminal block into the wiring base until it locks itself in place.
- 3.) If an I/O module is installed, snap the RTB handle into place on the module.

2.4.5 Remove a Mounting Base

To remove a mounting base, you must remove any installed module, and the module installed in the base to the right. Remove the removable terminal block (if wired).

- 1.) Unlatch the RTB handle on the I/O module.
- 2.) Pull on the RTB handle to remove the removable terminal block.
- 3.) Press on the module lock on the top of the module.
- 4.) Pull on the I/O module to remove from the base.
- 5.) Repeat steps 1, 2, 3 and 4 for the module to the right.
- 6.) Use a small bladed screwdriver to rotate the orange base locking screw to a

vertical position.

This releases the locking mechanism.

- 7.) Lift straight up to remove.

2.4.6 Install a 1734-TOPS Base

- 1.) Position the base vertically above the installed units, such as an adapter, power supply, or existing module.
- 2.) Slide the base down, allowing the interlocking side pieces to engage the adjacent installed unit.
- 3.) Press firmly to seat the base on the DIN rail until the base snaps into place.
- 4.) Verify that the DIN-rail locking screw is in a horizontal, locked position before inserting an I/O module.

2.4.7 Remove a 1734-TOPS Base

To remove a wiring base from the DIN rail, you must remove the module installed to the right of the base.

- 1.) Squeeze the module locking mechanism of the module to the right of the base, pulling up to remove the module.
- 2.) Turn the orange locking screw to a vertical position to unlock the base from the DIN rail.
- 3.) Slide the base up to release it from its mating units.

Section 2.5 Field Wiring Connections

Consider the following when wiring your system:


General


- Power and input wiring must be in accordance with Class 1, Division 2 wiring methods, Article 501-4(b) of the National Electric Code, NFPA 70, and in accordance with the authority having jurisdiction.
- Use Belden™ 8761, or equivalent, shielded wire.
- To ensure optimum accuracy, limit overall cable impedance by keeping a cable as short as possible. Locate the module as close to input devices as the application permits.
- Digital and analog power must be supplied by an Isolated Secondary Limited Energy Low Voltage source.

Inputs

- The module provides loop power for analog inputs.

Grounding

	USE SUPPLY WIRES SUITABLE FOR 10°C ABOVE SURROUNDING AMBIENT
Attention	

	UTILISER DES FILS D’ALIMENTATION QUI CONVIENNENT A UNE TEMPERATURE DE 10°C AU-DESSUS DE LA TEMPERATURE AMBIANTE
Attention	

- This product is intended to be mounted to a well-grounded mounting surface such as a metal panel. Additional grounding connections from the module’s mounting tabs or DIN rail (if used) are not required unless the mounting surface cannot be grounded.
- Under normal conditions, the drain wire (shield) should be connected to the metal mounting panel (earth ground). Keep shield connection to earth ground as short as possible.
- Ground the shield drain wire at one end only. The typical location is as follows:
 - For grounded thermocouples or millivolt sensors, this is at the sensor end.
 - For insulated/ungrounded thermocouples, this is at the module end. Contact your sensor manufacturer for additional details.
- Refer to Industrial Automation Wiring and Grounding Guidelines, Allen-Bradley publication 1770-4.1, for additional information.

Noise Prevention

- Route field wiring away from any other wiring and as far as possible from sources of electrical noise, such as motors, transformers, contactors, and ac devices. As a general rule, allow at least 15.2 cm (6 in.) of separation for every 120V of power.
- Routing field wiring in a grounded conduit can reduce electrical noise.
- If field wiring must cross ac or power cables, ensure that they cross at right angles.
- If noise persists for a device, try grounding the opposite end of the cable shield or ground both ends of the shield.

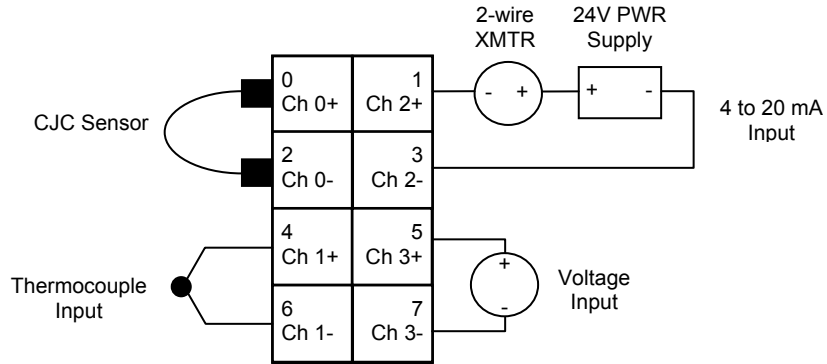
2.5.1 Wiring Diagram

Refer to the following wiring diagrams for field wiring connections.

Table 2-1 (Terminal Block Pinout)

RTB Pin#	Usage	Usage	RTB Pin#
0	Ch 0+	Ch 2+	1
2	Ch 0-	Ch 2-	3
4	Ch 1+	Ch 3+	5
6	Ch 1-	Ch 3-	7

Figure 3 (Voltage, Current and Thermocouple)



Note: The CJC sensor shown in the diagram above can only be installed across terminals 0 and 2.

Figure 4 (Three, and Four Wire RTD)

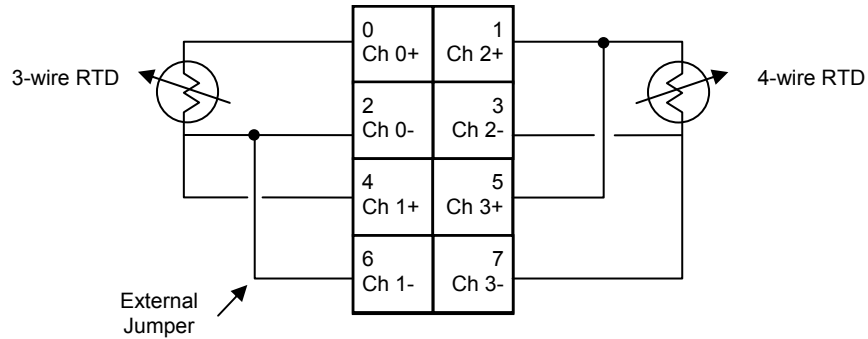
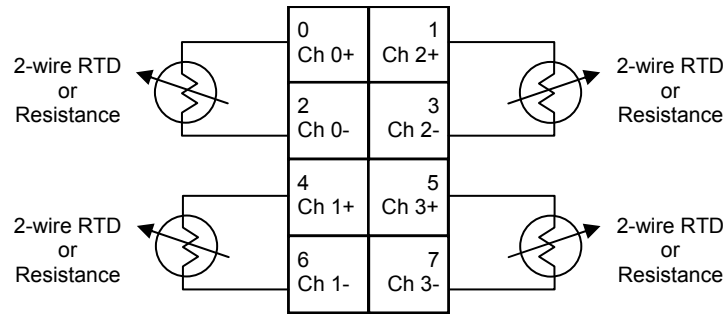


Figure 5 (2-Wire RTD and Resistance)



Note: The IF4U supports several input types and can be configured for one of the following input combinations:

- **4-channels Voltage + mV + Current**
- **3-Channels Thermocouple**
- **2-Channels 3/4-Wire RTD**
- **4-Channels 2-Wire RTD/Resistance**
- **Or a combination of two or more input types listed above (Ex., 1 Channel of Thermocouple and 1 Channel of 3/4-wire RTD)**

Chapter 3

Configuring the 1734sc-IF4U

Using RSLogix 5000

This chapter covers the following subjects:

- Things you should know
- About Communications
- Use Generic Profile
- Use AOP (Add On Profile)
- Module configuration
- Reading input data
- Module update time

Section 3.1 Introduction

This chapter will describe how to configure the IF4U module using RSLogix 5000 programming software.

Section 3.2 About Communications

The module produces and consumes data as follows:

IF4U Produce/Consume Data

Instance:	Description:												Total Size:			
100	Analog Only												16 Bytes RSL5K (Dnet 12 bytes)			
Bit	15	14	13	12	11	10	09	08	07	06	05	04	03	02	01	00
Analog data	Channel 0 Data - INT															
	Channel 1 Data - INT															
12 bytes	Channel 2 Data - INT															
0x00-0x0B	Channel 3 Data - INT															
	Status Byte for Channel 1						Status Byte for Channel 0									
	n/a	n/a	n/a	OC	OR	UR	n/a	CF	n/a	n/a	n/a	OC	OR	UR	n/a	CF
	Status Byte for Channel 3						Status Byte for Channel 2									
	n/a	n/a	n/a	OC	OR	UR	n/a	CF	n/a	n/a	n/a	OC	OR	UR	n/a	CF



Attention

The IF4U module is not compatible with the 1734-ADN, ADN(X), and PDN device net adapters and the 1734-APB profibus adapter.



Attention

The 1734sc-IF4U is not field upgradable.



Attention

The ControlNet adapter (1734-ACNR) has a maximum data transmit limit of 600 bytes. Therefore, the maximum number of 1734sc-IF4U modules that can be installed behind a ControlNet adapter is 14.

Section 3.3 Use Generic Profile

The generic point IO module profile can be used to represent the IF4U module within RSLogix 5000. The generic profile should be used for RSLogix 5000 versions 14 and older. Before the generic profile can be added to the IO configuration, the proper communication module needs to be added to the IO configuration first. Follow the procedure below to add a communication module to RSLogix 5000.

- 1.) Add the new local communication module to your project.
- 2.) Configure the local module, including:
 - a. Naming the module
 - b. Choosing a Communication Format
 - c. Setting the Revision level
 - d. Setting the module location as necessary such as the slot number for a 1756-CNB module
 - e. Choosing an Electronic Keying method
- 3.) Add the new remote module to your project, such as a 1734 Control Net adapter or Ethernet Adapter (i.e. 1734-ACNR or 1734-AENT, respectively).
- 4.) Configure the remote module similarly to the local module
- 5.) Download the configuration to the controller

Note: If you are using Control Net, you must schedule the network using “RSNetworks for Control Net” after adding the local and remote communication modules.

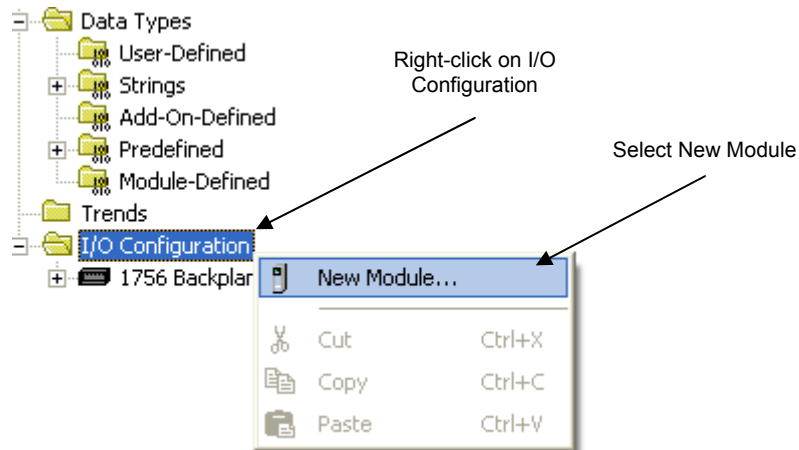
Note: When you create a new RSLogix 5000 project with the CompactLogix 1769-L32C or L35CR controller, The Controller Organizer creates a Control Net port in the local chassis. In this case, you don't need to add a separate local communication module.

Note: When you create a new RSLogix 5000 project with the CompactLogix 1769-L23E, 1769-L32E or L35E controller, The Controller Organizer creates a Ethernet port in the local chassis. In this case, you don't need to add a separate local communication module.

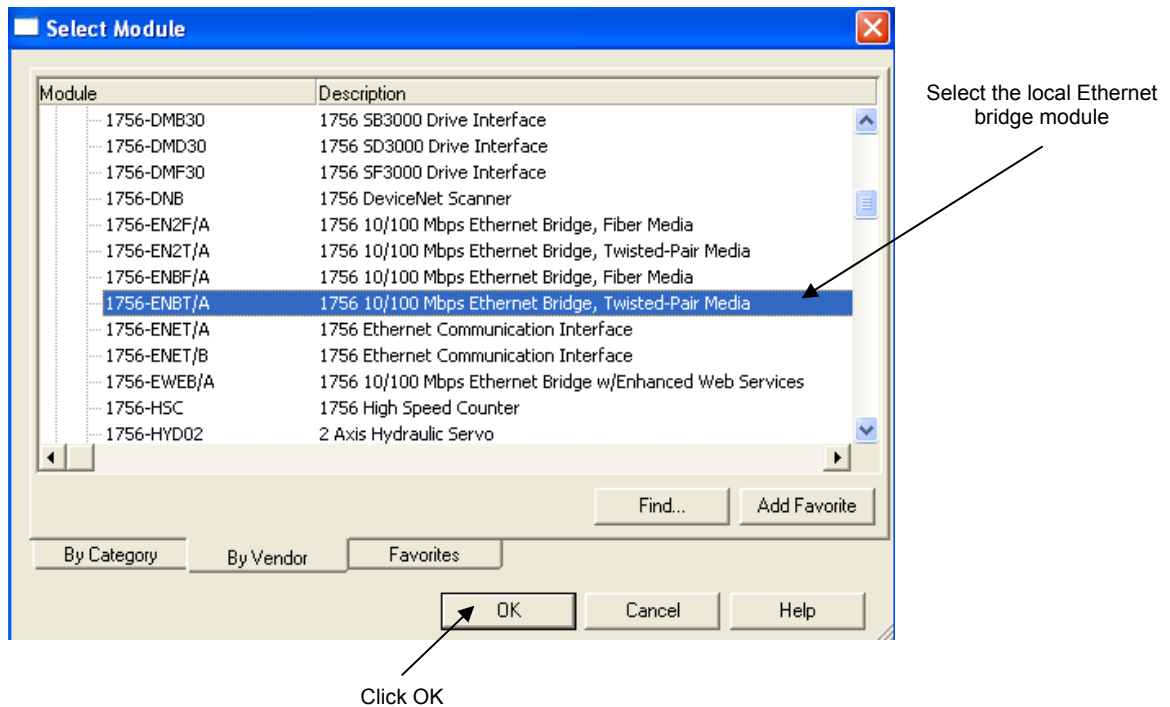
3.3.1 Add a Local Ethernet Bridge Module

After you have started RSLogix 5000 software and created a controller project, you can add Ethernet communication modules. A local Ethernet communication module is a module that resides in the same chassis as the controller.

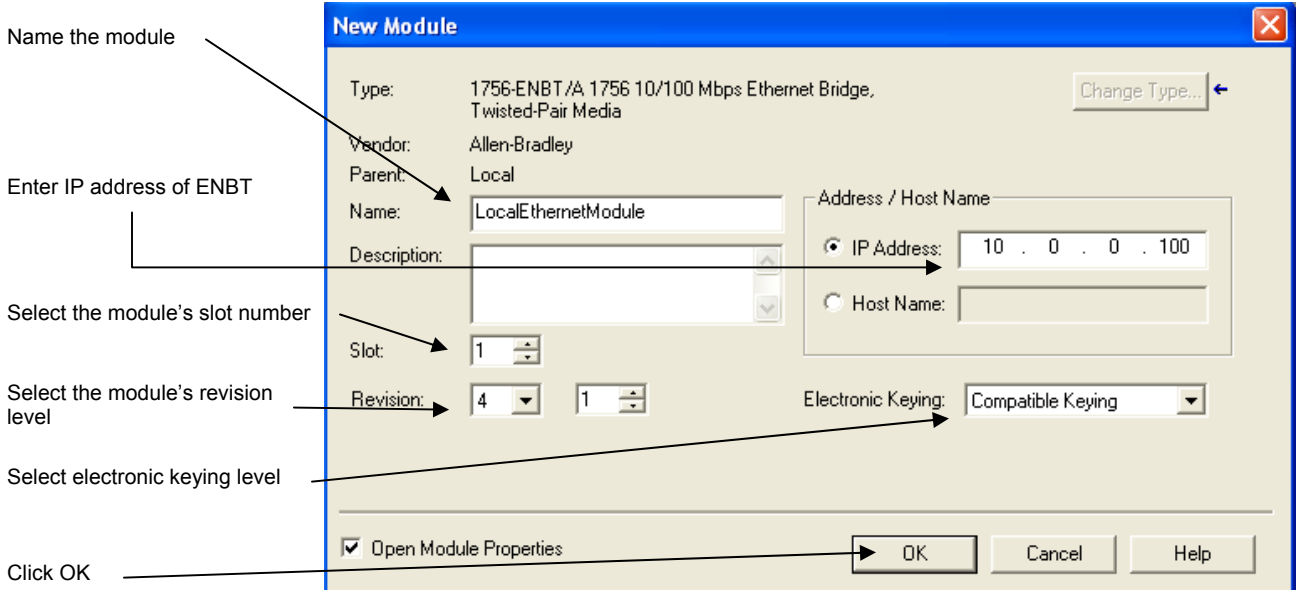
- 1.) Select a New Module for the I/O Configuration.



- 2.) Select the module type from the Select Module Type pop-up. The example below uses a 1756-ENBT module.



3.) Configure the local Ethernet bridge module.



3.3.2 Add a Remote Ethernet Point IO Adapter

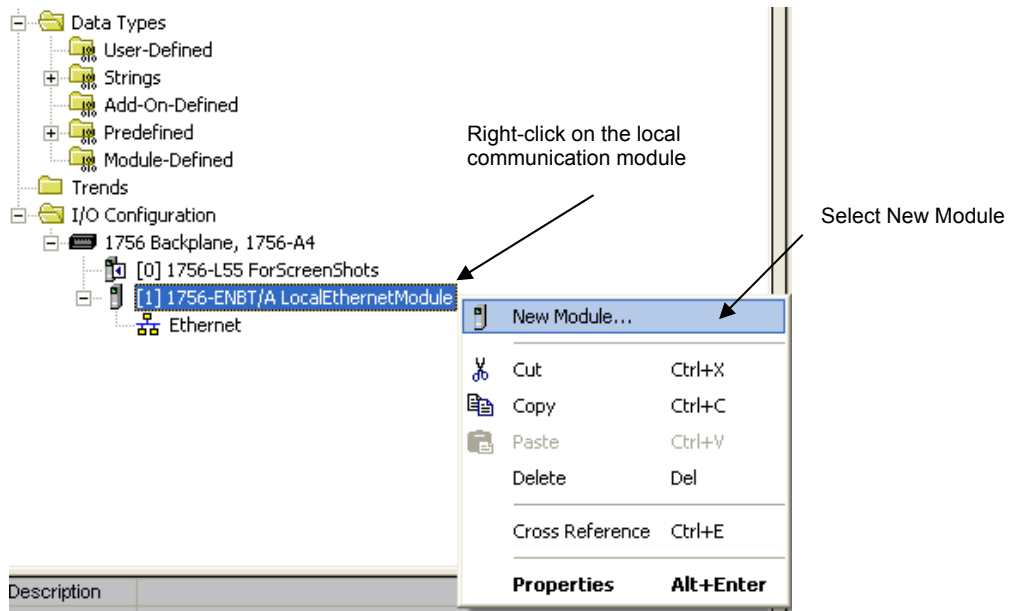
After you have added the local Ethernet communication module, you must add remote Ethernet communication modules. A remote Ethernet module is a module that resides in a separate chassis from the controller.



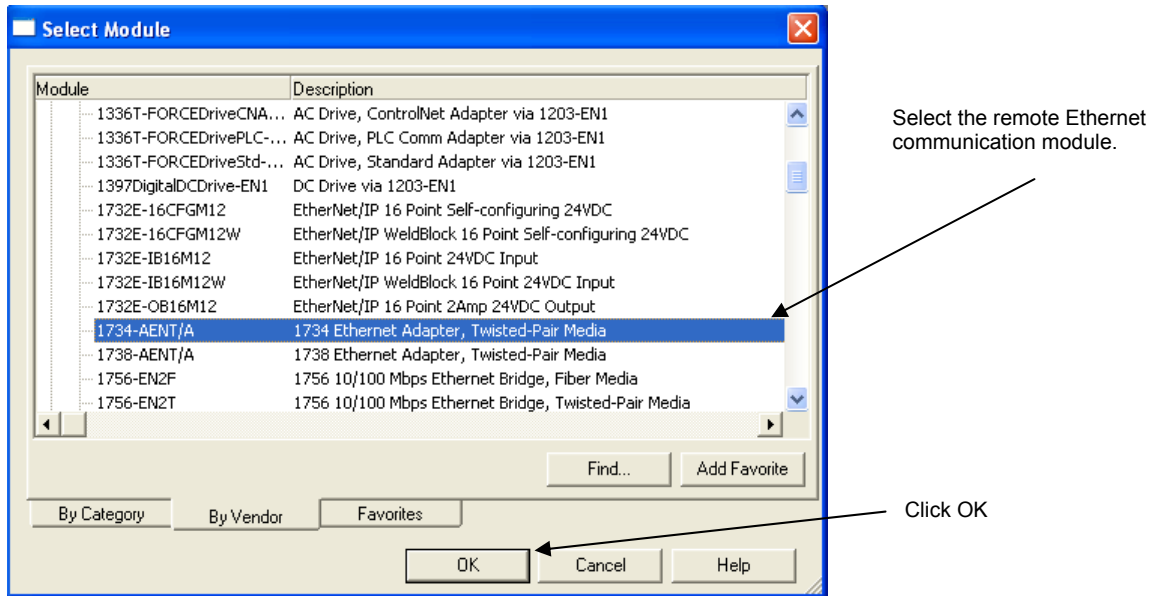
Attention

If you plan to use the 1734 Control Net adapter, you will need to install the 1734sc-IF4U EDS file before scheduling the network. The latest EDS files can be found at (www.spectrumcontrols.com).

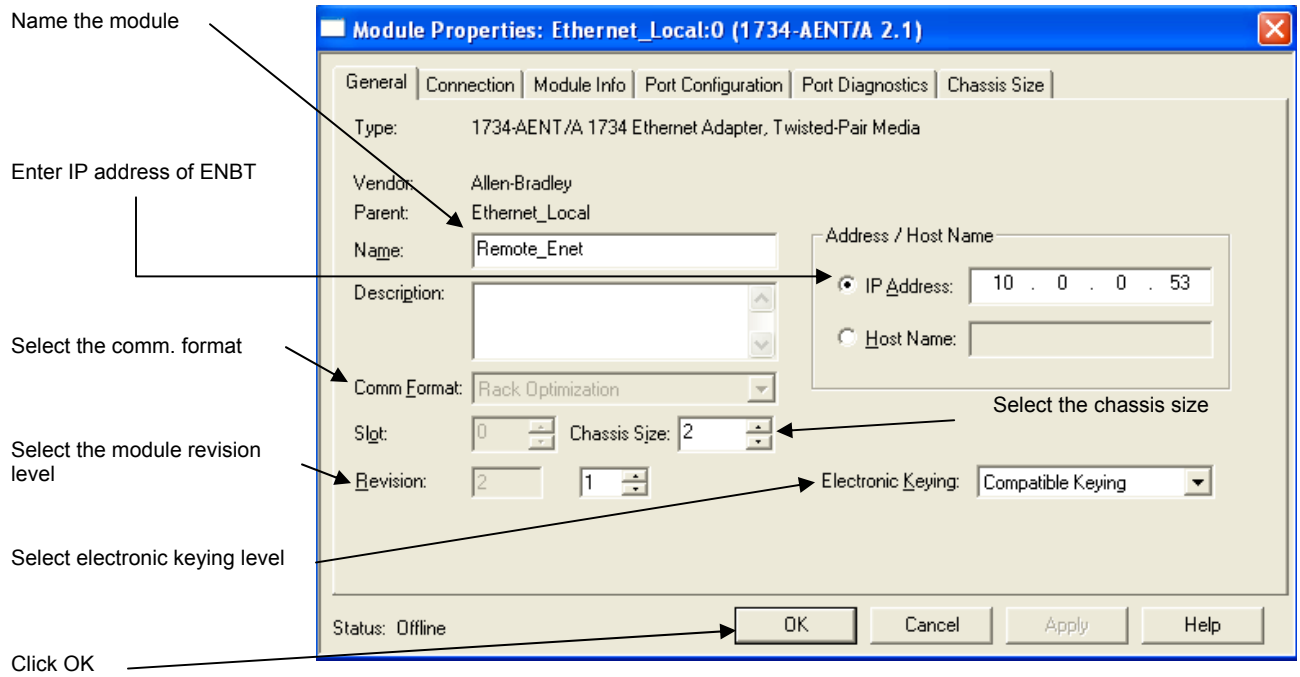
- 1.) Select a New Module for the I/O Configuration.



2.) Select the module type from the Select Module Type pop-up.



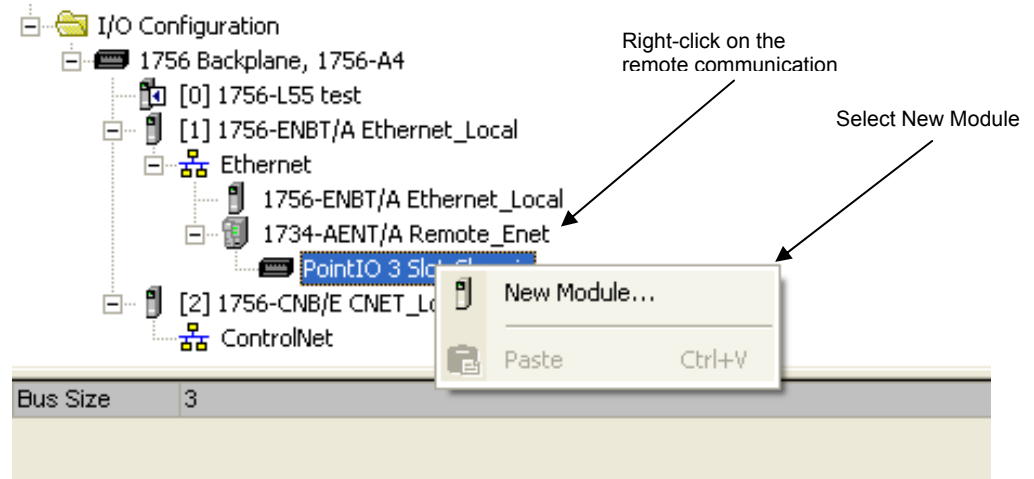
3.) Configure the remote Ethernet communication module.



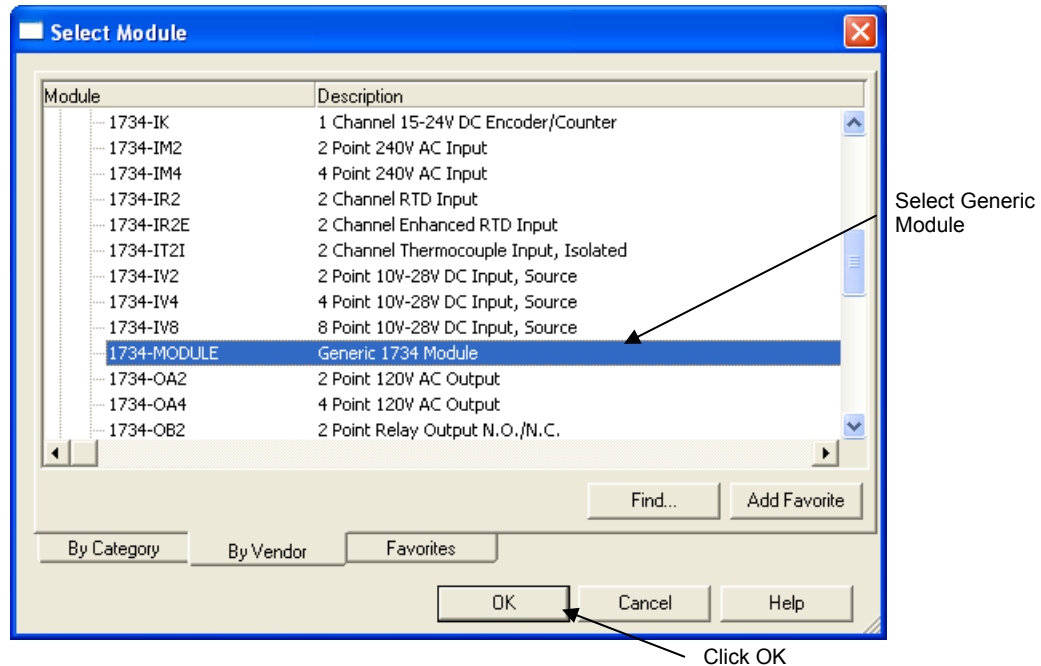
3.3.3 Add the Generic Point IO Module

After adding the remote Ethernet communication module, the 1734 Generic Module must be added. The following steps must be followed to add the 1734 Generic IO Module.

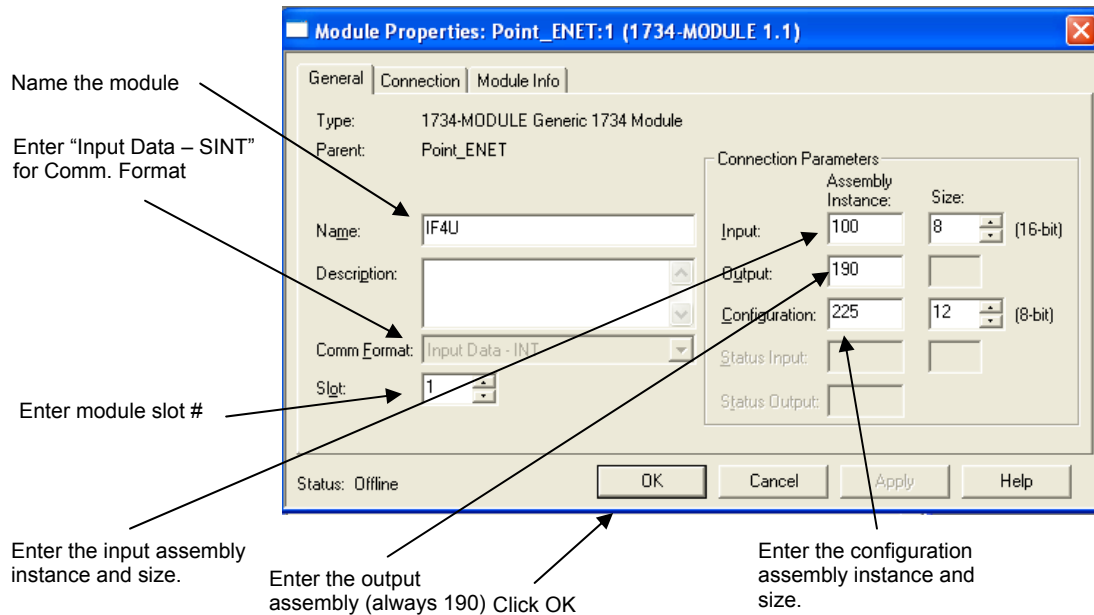
- 1.) Select a New Module for the I/O Configuration.



- 2.) Select the module type from the Select Module Type pop-up.



3.) Configure the Generic 1734 Module (i.e. 1734sc-IF4U)

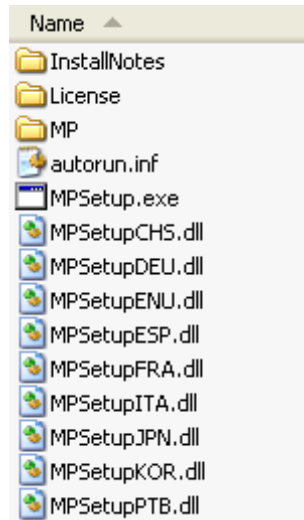


Section 3.4 Use Add-On-Profile

For RSLogix 5000 version 15 and greater an Add-On module profile is available for download at (<http://www.spectrumcontrols.com/downloads.htm>). The Add-On profile allows the user to add the IF4U module to the RSLogix 5000 module pick list. The profile provides configuration and information screens to the user to simplify installation. Follow the procedure below to install and use the Add-On profile.

3.4.1 Installing the Add-On profile

- 1.) Download the zipped file from the Spectrum Controls website and unzip the file (<http://www.spectrumcontrols.com/downloads.htm>)
- 2.) Open the created folder and double-click on the MPSetup.exe file.

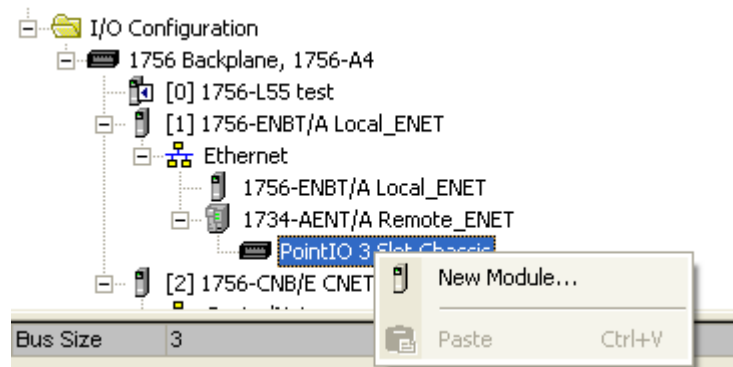


- 3.) Follow the online prompts.

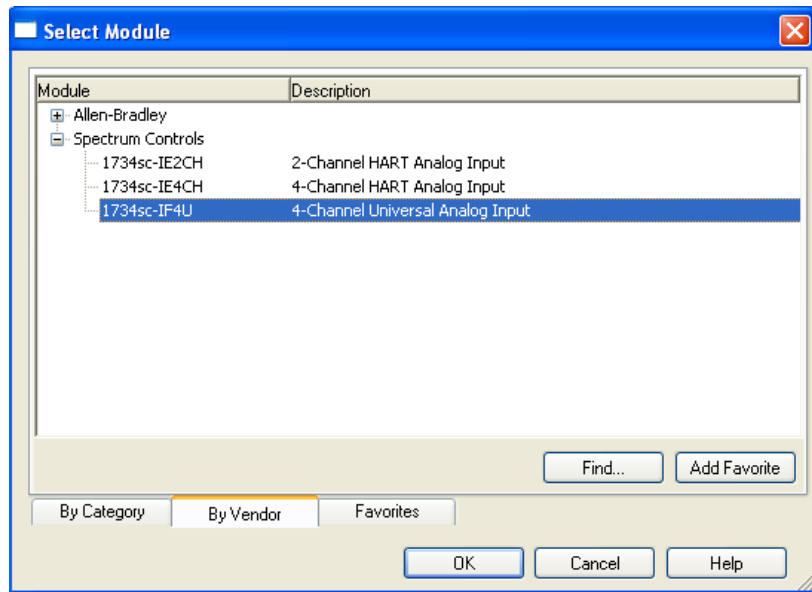
3.4.2 Adding the IF4U Module To Your Logix Project

Once the profiles are installed you can access them through RSLogix 5000 via the I/O Configuration. Follow the procedure below to add a module:

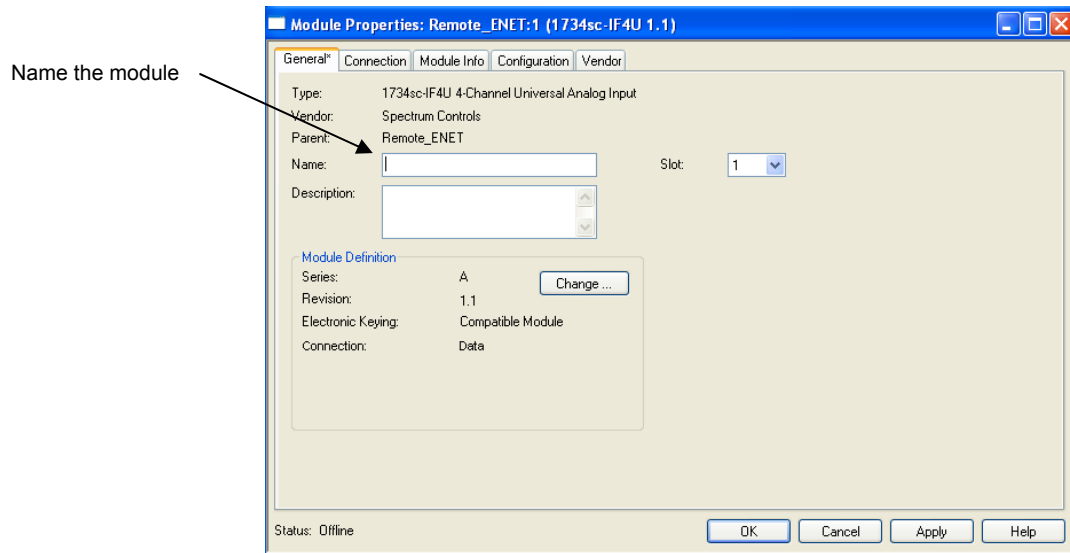
- 1.) Before you can add the 1734sc-IF4U to your RSLogix 5000 project, you must first add a local communication module and a remote communication adapter. Complete sections 3.3.1 and 3.3.2 above, before proceeding to step 2 below.
- 2.) In the I/O Configuration, right mouse click on the Point IO backplane under the remote communication adapter that you added in step one above and select “New Module”.



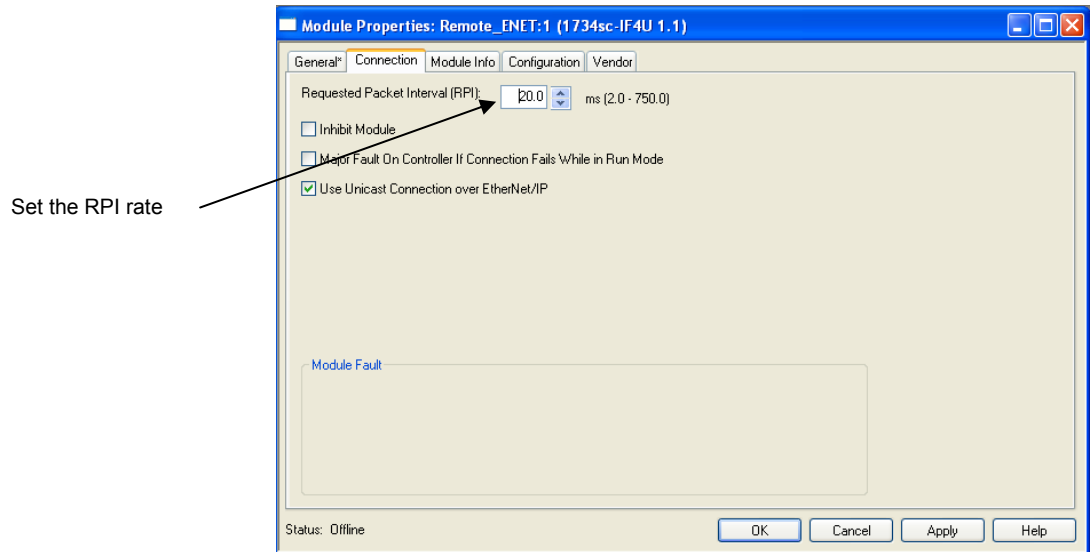
- 3.) When the dialog screen opens, select the “By Vender” tab and expand the Spectrum Controls folder.



- 4.) Highlight the module and press the “OK” button.
- 5.) Give the module a unique name.



- 6.) Enter an RPI Rate



7.) Configure the rest of the module using the “Module Configuration” tab.

Section 3.5 Module Configuration

The IF4U can be configured using the AOP (Add-On-Profile) or by using the 1734 generic module profile. The configuration tags for the IF4U are located under the controller tags. The following examples describe the tag structure allocated by the Generic Module profile and the AOP.

Generic Module Profile:**[Name of remote communication module]:e:x.Data[0 to 198]****e = IF4U slot number****x = Image Type (i.e. C, I, or O)****AOP (Add-On-Profile):****[Name of remote communication module]:e:x****e = IF4U slot number****x = Image Type (i.e. C, I, or O)****Note: The AOP will provide a predefined tag structure for the configuration. See example below.****Figure 6 (AOP Config. Tags)**

- Remote_ENET:1:C	{...}
+ Remote_ENET:1:C.Ch0Config	2#0000_0000_0000_0000
Remote_ENET:1:C.Ch0Disable	0
Remote_ENET:1:C.Ch0Filter_1	0
Remote_ENET:1:C.Ch0Filter_2	0
Remote_ENET:1:C.Ch0OperWire_4	0
Remote_ENET:1:C.Ch0OperWire_5	0
Remote_ENET:1:C.Ch0InputType_6	0
Remote_ENET:1:C.Ch0InputType_7	0
Remote_ENET:1:C.Ch0InputType_8	0
Remote_ENET:1:C.Ch0InputType_9	0
Remote_ENET:1:C.Ch0InputType_10	0
Remote_ENET:1:C.Ch0DataFormat_11	0
Remote_ENET:1:C.Ch0DataFormat_12	0
Remote_ENET:1:C.Ch0WireRTD_13	0
Remote_ENET:1:C.Ch0WireRTD_14	0
Remote_ENET:1:C.Ch0TempMode	0

Table 3-1 (IF4U Configuration Assembly)

Instance: 225 (0xE1)		Size: 12 bytes RSL5K (Dnet 8 bytes)	
OFFSET	FIELD	TYPE	BYTES
0x00	Channel 0 Configuration (See section “Channel Configuration Details” below)	INT	2
0x02	Channel 1 Configuration (Same as above)	INT	2
0x04	Channel 2 Configuration (Same as above)	INT	2
0x06	Channel 3 Configuration (Same as above)	INT	2

3.5.1 Channel Configuration Details

To Select		Make these bit settings																
		15	14	13	12	11	10	09	08	07	06	05	04	03	02	01	00	
Channel Enable	Enable (Default)																0	
	Disable																1	
Filter Frequency (Ignored if Display CJC)	17 Hz (Default)														0	0		
	4 Hz														0	1		
	62 Hz														1	0		
	470 Hz														1	1		
CJC Disable	Enable (Default)													0				
	Disable													1				
Open Circuit (Ignored if Display CJC)	Upscale (Default)										0	0						
	Downscale										0	1						
	Zero										1	0						
	N/A										1	1						
Input Type	-10 to 10 V (Default)						0	0	0	0	0							
	0 to 10 V						0	0	0	0	1							
	1 to 5 V						0	0	0	1	0							
	0 to 5 V						0	0	0	1	1							
	±1V						0	0	1	0	0							
	±100 mV						0	0	1	0	1							
	±50 mV						0	0	1	1	0							
	4 to 20 mA						0	0	1	1	1							
	0 to 20 mA						0	1	0	0	0							
	Type J TC						0	1	0	0	1							
	Type K TC						0	1	0	1	0							
	Type T TC						0	1	0	1	1							
	Type E TC						0	1	1	0	0							
	100 Pt 385						0	1	1	0	1							
	1000 Pt 385						0	1	1	1	0							
	100 Pt 3916						0	1	1	1	1							
	1000 Pt 3916						1	0	0	0	0							
	3000 ohm						1	0	0	0	1							
CJC						1	0	0	1	0								
Data Format	Eng. Units X1 (Default)				0	0												
	Eng. Units X10				0	1												
	Raw/Proportional Data				1	0												
	Scaled for PID				1	1												
2/3/4 Wire RTD (Only valid for RTD/R ranges)	3 Wire w/ Comp (Default)		0	0														
	4 Wire		0	1														
	2 Wire		1	0														
Temperature Scale (Only valid for temperature ranges)	Deg C (Default)	0																
	Deg F	1																

Channel Disable (Bit 0)

Enable (Default) = 0, Disable = 1. If the channel is disabled, all other fields are ignored.

Filter Frequency (Bits 1 and 2)

The filter selection affects how the module attenuates the input signal at the specified frequency. It also affects the update time of the input data which is reflected in the minimum conversion time for each channel. Lower filter frequencies are recommended for RTD and Thermocouple modes. The total update time for the module can be calculated using the table below. Default setting is 17 Hz.

Table 3-2 (Channel Conversion Time)

ADC Filter Name (Update Frequency)	Conversion Time	Step Response / Module update Rate ⁴
470 Hz	37 ms	= Sum of conversion times for each enabled channel
62 Hz	65 ms	
17 Hz	153 ms	
4 Hz	512 ms	

CJC Disable (Bit 3)

When this bit is set, no CJC compensation shall be applied to the channel if it is configured as a thermocouple. Default setting is “enabled”.

Open Circuit Response (Bits 4 and 5)

The open circuit response defines the state of the channel data when an open-circuit or short-circuit condition is detected. Default setting is upscale.

Response Option	Definition
Upscale	Sets the input data value to full-scale value. The full-scale value is determined by the selected input type and data format.
Downscale	Sets the input data value to minimum-scale value. The minimum-scale value is determined by the selected input type and data format.
Zero	Sets the input data value to zero (0).

Input Type (Bits 6 through 10)

These bits specify the input type for each channel. If channel 0 or 2 is configured for multi-wire RTD, the configuration for the adjacent odd channel (1, 3) is

⁴ The module update time is purely the sum of the conversion times for each enabled channel except when a channel is configured for a 3-wire RTD. For each channel configured for a 3-wire RTD, double the conversion time.

ignored. It is recommended to configure both channels identically (0 and 1, 2 and 3) when using multi-wire RTD. This reduces confusion in the setup. A zero will be reported for the adjacent odd channel in multi-wire RTD. The +/-10V range is the default input type for each channel.

Data Format (Bits 11 and 12)

Data Format dictates how the data is presented. Engineering Units X1 is the default.

Table 3-3 (Data Formats)

Input Range	Input Value	Condition	EU x1	EU x10	Raw Prop	PID
E Type TC	1000.00 deg C	High Limit	10000	1000	32767	16383
	1000.00 deg C	High Range	10000	1000	32767	16383
	-270.00 deg C	Low Range	-2700	-270	-32768	0
	-270.00 deg C	Low Limit	-2700	-270	-32768	0
J Type TC	1200.00 deg C	High Limit	12000	1200	32767	16383
	1200.00 deg C	High Range	12000	1200	32767	16383
	-210.00 deg C	Low Range	-2100	-210	-32768	0
	-210.00 deg C	Low Limit	-2100	-210	-32768	0
K Type TC	1370.00 deg C	High Limit	13700	1370	32767	16383
	1370.00 deg C	High Range	13700	1370	32767	16383
	-270.00 deg C	Low Range	-2700	-270	-32768	0
	-270.00 deg C	Low Limit	-2700	-270	-32768	0
T Type TC	400.00 deg C	High Limit	4000	400	32767	16383
	400.00 deg C	High Range	4000	400	32767	16383
	-270.00 deg C	Low Range	-2700	-270	-32768	0
	-270.00 deg C	Low Limit	-2700	-270	-32768	0
RTD 100 Ohm Pt 0.385	850.00 deg C	High Limit	8500	850	32767	16383
	850.00 deg C	High Range	8500	850	32767	16383
	-200.00 deg C	Low Range	-2000	-200	-32768	0
	-200.00 deg C	Low Limit	-2000	-200	-32768	0
RTD 1000 Ohm Pt 0.385	850.00 deg C	High Limit	8500	850	32767	16383
	850.00 deg C	High Range	8500	850	32767	16383
	-200.00 deg C	Low Range	-2000	-200	-32768	0
	-200.00 deg C	Low Limit	-2000	-200	-32768	0
RTD 100 Ohm Pt 0.392	630.00 deg C	High Limit	6300	630	32767	16383
	630.00 deg C	High Range	6300	630	32767	16383
	-200.00 deg C	Low Range	-2000	-200	-32768	0
	-200.00 deg C	Low Limit	-2000	-200	-32768	0
RTD 1000 Ohm Pt 0.392	630.00 deg C	High Limit	6300	630	32767	16383
	630.00 deg C	High Range	6300	630	32767	16383
	-200.00 deg C	Low Range	-2000	-200	-32768	0
	-200.00 deg C	Low Limit	-2000	-200	-32768	0
Resistance	3000.00 ohms	High Limit	30000	3000	32767	16383

Input Range	Input Value	Condition	EU x1	EU x10	Raw Prop	PID
0..3000 Ohms	3000.00 ohms	High Range	30000	3000	32767	16383
	0.00 ohms	Low Range	0	0	-32768	0
	0.00 ohms	Low Limit	0	0	-32768	0
+/-50mV	52.50 mV dc	High Limit	5250	525	Clipped	16793
	50.00 mV dc	High Range	5000	500	32767	16383
	-50.00 mV dc	Low Range	-5000	-500	-32768	0
	-52.50 mV dc	Low Limit	-5250	-525	Clipped	-410
+100mV	105.00 mV dc	High Limit	10500	1050	Clipped	16793
	100.00 mV dc	High Range	10000	1000	32767	16383
	-100.00 mV dc	Low Range	-10000	-1000	-32768	0
	-105.00 mV dc	Low Limit	-10500	-1050	Clipped	-410
0..5V	5.25 V dc	High Limit	5250	525	Clipped	17202
	5.00 V dc	High Range	5000	500	32767	16383
	0.00 V dc	Low Range	0	0	-32768	0
	0.00 V dc	Low Limit	0	0	-32768	0
1..5V	5.25 V dc	High Limit	5250	525	Clipped	17407
	5.00 V dc	High Range	5000	500	32767	16383
	1.00 V dc	Low Range	1000	100	-32768	0
	0.50 V dc	Low Limit	500	50	Clipped	-2048
+/-10V	10.50 V dc	High Limit	10500	1050	Clipped	16793
	10.00 V dc	High Range	10000	1000	32767	16383
	-10.00 V dc	Low Range	-10000	-1000	-32768	0
	-10.50 V dc	Low Limit	-10500	-1050	Clipped	-410
0..10V	10.50 V dc	High Limit	10500	1050	Clipped	17202
	10.00 V dc	High Range	10000	1000	32767	16383
	0.00 V dc	Low Range	0	0	-32768	0
	0.00 V dc	Low Limit	0	0	-32768	0
+/-1V	1.05 V dc	High Limit	10500	1050	Clipped	16793
	1.00 V dc	High Range	10000	1000	32767	16383
	-1.00 V dc	Low Range	-10000	-1000	-32768	0
	-1.05 V dc	Low Limit	-10500	-1050	Clipped	-410
4..20mA	21.00 mA	High Limit	21000	2100	Clipped	17407
	20.00 mA	High Range	20000	2000	32767	16383
	4.00 mA	Low Range	4000	400	-32768	0
	3.00 mA	Low Limit	3000	300	Clipped	-1024
0..20mA	21.00 mA	High Limit	21000	2100	Clipped	17202
	20.00 mA	High Range	20000	2000	32767	16383
	0.00 mA	Low Range	0	0	-32768	0
	0.00 mA	Low Limit	0	0	-32768	0
CJC	85.00 deg C	High Limit	8500	850	Clipped	16383
	85.00 deg C	High Range	8500	850	32767	16383
	-25.00 deg C	Low Range	-2500	-250	-32768	0
	-25.00 deg C	Low Limit	-2500	-250	Clipped	0

2/3/4 Wire RTD (Bits 13 and 14)

These bits are used for RTD and Resistance modes only. They are used to specify 2, 3, or 4 wire RTD modes. This setting is ignored for non-resistance/RTD input types. Default setting is 3-wire.

Temperature Scale (Bit 15)

Set to 1 to display degrees Fahrenheit. Otherwise 0 displays temperature in degrees Celsius (default). This field shall be ignored for non-temperature ranges.

Section 3.6 Read Input Data

The input data file contains module status information and analog input data for each of the input channels. Analog input data is read for each channel, converted to a scaled digital value, and stored in the input tags. The input tags for the IF4U are located under the controller tags. The following examples describe the tag structure allocated by the Generic Module profile and the AOP.

Generic Module Profile:

[Name of remote communication module]:e:x.Data[0 to 198]

e = IF4U slot number

x = Image Type (i.e. C, I, or O)

AOP (Add-On-Profile):

[Name of remote communication module]:e:x

e = IF4U slot number

x = Image Type (i.e. C, I, or O)

Note: The AOP will provide a predefined tag structure for the input tags. See example below.

Figure 7 (AOP Input Tags)

Remote_ENET:1:I	{...}
Remote_ENET:1:I.FIRStatus	2#0000_0000_0000_0000_0000_0000_0000_0000
Remote_ENET:1:I.Ch0Data	16#0000
Remote_ENET:1:I.Ch1Data	16#0000
Remote_ENET:1:I.Ch2Data	16#0000
Remote_ENET:1:I.Ch3Data	16#0000
Remote_ENET:1:I.Ch0Status	2#0000_0000
Remote_ENET:1:I.Ch0_CF	0
Remote_ENET:1:I.Ch0_CM	0
Remote_ENET:1:I.Ch0_UR	0
Remote_ENET:1:I.Ch0_OR	0
Remote_ENET:1:I.Ch0_OC	0

Table 3-4 (IF4U Input Assembly)

Instance:	Description:												Total Size:			
100	Analog Only												16 Bytes RSL5K (Dnet 12 bytes)			
Bit	15	14	13	12	11	10	09	08	07	06	05	04	03	02	01	00
Analog data	Channel 0 Data - INT															
	Channel 1 Data - INT															
12 bytes	Channel 2 Data - INT															
0x00-0x0B	Channel 3 Data - INT															
	Status Byte for Channel 1								Status Byte for Channel 0							
	n/a	n/a	n/a	OC	OR	UR	n/a	CF	n/a	n/a	n/a	OC	OR	UR	n/a	CF
	Status Byte for Channel 3								Status Byte for Channel 2							
	n/a	n/a	n/a	OC	OR	UR	n/a	CF	n/a	n/a	n/a	OC	OR	UR	n/a	CF

3.6.1 Input Assembly Status Bit Definitions

Under Range and Over Range trip points are determined by the Low Range and High Range values in the Table 3-3 (Data Formats).

The CF bit is set when any of the other status bits are set.

CF = Channel Fault status; 0 = no error, 1 = fault

UR = Underrange; 0 = no error, 1 = fault

OR = Overage; 0 = no error, 1 = fault

OC = Open Circuit; 0 = no error, 1 = fault (not valid for all ranges)

n/a = Always 0.

Appendix A

Module Specifications

General Specifications

Parameter	Specification
Module location	1734-TBxx
Pointbus current	15 mA
Power dissipation	0.6 W maximum @ 28.8V dc
Thermal dissipation	2.0 BTU/hr maximum @ 28.8V dc
Isolation Voltage	50V (continuous), Basic Insulation Type, No isolation between channels
External DC power Supply Voltage Voltage Range Supply Current	24V DC nominal 10..28.8V DC 20 mA @24V DC
Dimensions (HxWxD), approx.	56 x 12 x 75.5 mm (2.21 x 0.47 x 2.97 in.)
Keyswitch position	3
Enclosure type rating	None (open-style)
Wire size	Determined by installed terminal block
Wiring category	2 – on signal ports
Wire type	Shielded
Terminal base screw torque	Determined by installed terminal block
Weight, approx.	35g (1.235 oz)

Input Specifications

Input	Specification	
Inputs per module	System Configuration 1: 2 each 4/3/2 wire RTDs/Resistors System Configuration 2: 2 each V/I, 1 each 4/3/2 wire RTD/Resistor System Configuration 3: 1 each TC, 1 each 4/3/2 wire RTD/Resistor, 1 each CJC System Configuration 4: 2 each V/I, 1 each TC, 1 each CJC System Configuration 5: 1 each V/I, 2 each TC, 1 each CJC System Configuration 6: 3 each TC, 1 each CJC System Configuration 7: 4 each V/I	
Resolution	16 Bit	
Input Update Rate	See Table 3-2 (Channel Conversion Time)	
ADC Type	Sigma Delta	
CMRR	>96dB Typical with 4Hz and 17Hz filters	
NMRR	4 Hz Filter 74dB minimum at 50 and 60 Hz 17 Hz Filter 65dB minimum at 50 and 60 Hz 62 Hz Filter First notch at 31Hz, typically 30dB 470 Hz Filter First notch at 237 Hz, typically 35dB	
Input ranges	0-20mA, 4-20mA, $\pm 50\text{mV}$, $\pm 100\text{mV}$, 0-5V, 1-5V, 0-10V, $\pm 10\text{V}$, types J, K, T, E thermocouple, 100 Ω and 1000 Ω PT385 and Pt3916, 3000 Ω resistance. pH sensor $\pm 1\text{V}$	
Input Impedance Tolerances	Current Impedance: 253.0 $\pm 0.5\%$ ohms Voltage Impedance: 10.425 $\pm 0.7\%$ Mohm	
Data Format	Signed integer	
Maximum overload	Fault protected to 24V DC	
Calibration	Factory calibrated, user calibration not supported	
Indicators	1 green/red module status LED 1 green/red network status LED 4 green/red input status LEDs	1 green/red module status LED 1 green/red network status LED 2 green/red input status LEDs
Thermocouple Inputs	Linearization per ITS-90 System accuracy at 25°C (Using 4Hz and 17Hz filters) Type J (°C to +55°C): $\pm 0.6^\circ\text{C}$ maximum Type T (0°C to +55°C): $\pm 1^\circ\text{C}$ maximum Type K (0°C to +55°C): $\pm 1^\circ\text{C}$ maximum Type E (0°C to +55°C): $\pm 0.6^\circ\text{C}$ maximum System accuracy at 25°C (Using 4Hz and 17Hz filters) Type J: $\pm 0.6^\circ\text{C}$ maximum Type T (-230°C to 400°C): $\pm 1^\circ\text{C}$ maximum Type T (-270°C to -230°C): $\pm 5.4^\circ\text{C}$ maximum Type K (-225°C to 1370°C): $\pm 1^\circ\text{C}$ maximum Type K (-270°C to -225°C): $\pm 7.5^\circ\text{C}$ maximum Type E (-210°C to 1000°C): $\pm 0.5^\circ\text{C}$ maximum Type E (-270°C to -210°C): $\pm 4.2^\circ\text{C}$ maximum System accuracy at 0°C to +55°C (Using 4Hz and 17Hz filters) Type J (0°C to +55°C): $\pm 1.2^\circ\text{C}$ maximum Type T (0°C to +55°C): $\pm 2^\circ\text{C}$ maximum Type K (0°C to +55°C): $\pm 2^\circ\text{C}$ maximum Type E (0°C to +55°C): $\pm 1.2^\circ\text{C}$ maximum System accuracy at 0-60°C (Using 4Hz and 17Hz filters)	

Input	Specification
	Type J: $\pm 0.9^{\circ}\text{C}$ maximum Type T (-230°C to 400°C): $\pm 1.5^{\circ}\text{C}$ maximum Type T (-270°C to -230°C): $\pm 7.0^{\circ}\text{C}$ maximum Type K (-225°C to 1370°C): $\pm 1.5^{\circ}\text{C}$ maximum Type K (-270°C to -225°C): $\pm 10^{\circ}\text{C}$ maximum Type E (-210°C to 1000°C): $\pm 0.8^{\circ}\text{C}$ maximum Type E (-270°C to -210°C): $\pm 6.3^{\circ}\text{C}$ maximum
CJC profile accuracy	$\pm 3^{\circ}\text{C}$ maximum
CJC Sensor resolution	$\pm 0.4^{\circ}\text{C}$ maximum for 0-60°C
CJC Sensor accuracy	$\pm 1^{\circ}\text{C}$ maximum
Voltage Inputs	System accuracy at 25°C (Using 4Hz and 17Hz filters) $\pm 20\ \mu\text{V}$ maximum for $\pm 50\ \text{mV}$ inputs $\pm 20\ \mu\text{V}$ maximum for $\pm 100\ \text{mV}$ inputs $\pm 3\ \text{mV}$ maximum for the pH Sensor ($\pm 1.0\text{V}$ range) $\pm 3\ \text{mV}$ maximum for 0-5V inputs $\pm 3\ \text{mV}$ maximum for 1-5V inputs $\pm 10\ \text{mV}$ maximum for 0-10V inputs $\pm 10\ \text{mV}$ maximum for $\pm 10\text{V}$ inputs System accuracy at 0°C to +55°C (Using 4Hz and 17Hz filters) $\pm 40\ \mu\text{V}$ maximum for $\pm 50\ \text{mV}$ inputs $\pm 40\ \mu\text{V}$ maximum for $\pm 100\ \text{mV}$ inputs $\pm 6\ \text{mV}$ maximum for the pH Sensor ($\pm 1.0\text{V}$ range) $\pm 6\ \text{mV}$ maximum for 0-5V inputs $\pm 6\ \text{mV}$ maximum for 1-5V inputs $\pm 20\ \text{mV}$ maximum for 0-10V inputs $\pm 20\ \text{mV}$ maximum for $\pm 10\text{V}$ inputs
Current Inputs	System accuracy at 25°C (Using 4Hz and 17Hz filters) $\pm 20\ \mu\text{A}$ maximum for 0-20 mA inputs $\pm 20\ \mu\text{A}$ maximum for 4-20 mA inputs System accuracy at 0°C to 55°C (Using 4Hz and 17Hz filters) $\pm 50\ \mu\text{A}$ maximum for 0-20 mA inputs $\pm 50\ \mu\text{A}$ maximum for 4-20 mA inputs
RTD Inputs	System accuracy at 25°C (Using 4Hz and 17Hz filters) $\pm 0.5^{\circ}\text{C}$ for 1000 Ω Platinum 385 and 3916 $\pm 0.8^{\circ}\text{C}$ for 100 Ω Platinum 385 and 3916 System accuracy at 0° to 55°C (Using 4Hz and 17Hz filters) $\pm 0.9^{\circ}\text{C}$ for 1000 Ω Platinum 385 and 3916 $\pm 1.2^{\circ}\text{C}$ for 100 Ω Platinum 385 and 3916 PT100 (0-300°C) $\pm 0.3^{\circ}\text{C}$ (Using 4Hz and 17Hz filters)
Resistance Inputs	System accuracy at 25°C (Using 4Hz and 17Hz filters) $\pm 1\ \Omega$ for 3000 Ω range System accuracy at -20-55°C (Using 4Hz and 17Hz filters) $\pm 3\ \Omega$ for 3000 Ω range

Environmental Specifications

Environmental Tests	Industry Standards	Test Level Limits
Temperature (Operating) (Performance Criteria A)	IEC60068-2-1: (Test Ad, Operating Cold), IEC60068-2-2: (Test Bd, Operating Dry Heat), IEC60068-2-14: (Test Nb, Operating Thermal Shock)	0°C to +55°C
Temperature (Non-operating) (Performance Criteria B)	IEC60068-2-1: (Test Ab, Unpackaged Non-operating Cold), IEC60068-2-2: (Test Bb, Unpackaged Non-operating Dry Heat), IEC60068-2-14: (Test Na, Unpackaged Non-operating Thermal Shock)	-40°C to +85°C
Operating Altitude	2000 meters (6561 feet)	Not tested
Humidity (Operating) (Performance Criteria A)	IEC60068-2-30: (Test Db, Unpackaged Damp Heat):	5% to 95% non-condensing
Vibration (Operating) (Performance Criteria A)	IEC60068-2-6: (Test Fc, Operating)	5G @ 10Hz to 500Hz, 0.030in. max. peak-to-peak
Shock (Operating) (Performance Criteria A)	IEC60068-2-27: (Test Ea, Unpackaged Shock)	30g, 11ms half-sine (3 mutually perpendicular axes)
Shock (Non-operating) (Performance Criteria B)	IEC60068-2-27: (Test Ea, Unpackaged Shock)	50g, 11ms half-sine (3 mutually perpendicular axes)
Radiated Emissions	CSIPR 11; Group 1, Class A Rockwell Document QTP#X0327	(Enclosure) Class A, 30MHz to 1GHz
Conducted Emissions	IEC 61000-6-4:2007 Rockwell Document QTP#X0327	Group 1, Class A (AC Mains), 150kHz – 30MHz
ESD immunity (Performance Criteria B)	IEC 61000-4-2 Rockwell Document QTP#X0327	6kV Indirect (Coupling Plate) 6kV Contact Discharge (to points of initial contact) 8kV Air Discharge (to points of initial contact)
Radiated RF immunity (Performance Criteria A)	IEC 61000-4-3: Level 3 Rockwell Document QTP#X0327	10V/M with 1kHz sine-wave 80% AM from 80MHz to 2000MHz 10V/M with 200Hz sine-wave 50% Pulse 100% AM @900MHz 10V/M with 200Hz sine-wave 50% Pulse 100%AM @1890MHz 1V/M with 1kHz sine-wave 80%AM from 2000MHz to 2700MHz (3V/M goal)
EFT/B immunity (Performance Criteria B)	IEC 61000-4-4* Rockwell Document QTP#X0327	Signal Ports: ±3kV @ 5kHz for 5 minutes, Criteria B ±2kV @ 5kHz for 5 minutes, Criteria A ±2kV @ 5kHz for 5 minutes, Criteria B (standard) Power Ports: ±2kV @ 5kHz for 5 minutes, Criteria A ±2kV @ 5kHz for 5 minutes, Criteria B (standard)
Surge transient immunity (Performance Criteria B)	IEC 61000-4-5 Rockwell Document QTP#X0327	Signal Ports: ±2kV line-earth {CM} @ 2Ω on shielded ports Power Ports ±2kV CM @ 12Ω ±1kV DM @ 2Ω

Environmental Tests	Industry Standards	Test Level Limits
Conducted RF immunity (Performance Criteria A)	IEC 61000-4-6 Rockwell Document QTP#X0327	10V rms with 1kHz sine wave 80%AM from 150kHz to 80MHz on signal and power ports
Magnetic Field (Performance Criteria A)	IEC 61000-4-8 Rockwell Document QTP#X0327	30Arms/m
AC Mains Voltage Dips, Interruptions and Variations	IEC 61000-4-11 Rockwell Document QTP#X0327	Follow the 61000-4-11.
Lead Resistance used in 3 and 4-wire accuracy tests	In-house	2 Ohms maximum (equivalent to 300 ft., 18AWG)

Agency Certifications

The following certifications will be obtained at 1st production release.

UL 508

ISA 12.12.01

CUL

Operating Temperature Code T6

CE compliance to EN 61010-1 and EN 61131-2

Atex 4.4

ODVA DeviceNet Compliance

EX nA IIC Gc



-20C < Ta < 55C

DEMKO 12 ATEX 1206052U

ATEX Special Conditions for Safe Use

- Provisions shall be made to prevent the rated voltage being exceeded by the transient disturbances of more than 140%.
- The system shall be mounted in an ATEX certified enclosure with a minimum ingress protection rating of at least IP54 as defined in IEC60529 or EN60529 and used in an environment of not more than pollution degree 2.
- These modules must be used with the ATEX certified terminal module 1734-TB by Allen-Bradley.

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Getting Technical Assistance

Note that your module contains electronic components which are susceptible to damage from electrostatic discharge (ESD). An electrostatic charge can accumulate on the surface of ordinary plastic wrapping or cushioning material. **In the unlikely event that the module should need to be returned to Spectrum Controls, please ensure that the unit is enclosed in approved ESD packaging (such as static-shielding / metalized bag or black conductive container).** Spectrum Controls reserves the right to void the warranty on any unit that is improperly packaged for shipment.

RMA (Return Merchandise Authorization) form required for all product returns.

For further information or assistance, please contact your local distributor, or call the Spectrum Controls technical Support at:

USA - 425-746-9481

Declaration of Conformity

Available upon request



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